

GIO★-LITE

GIO-METAL PU Metallic Heat Transfer Film

GIO-METAL is the polyurethane CAD-CUT film of metallic surface. Before it's applied to the textile, the surface of it is very shiny like mirror. But the eventual feature of this film is unique texture after 2 times heat transfer.

To get the firm washing durability and the original feature of the film, 2 times heat press is strictly required.

** Working Instruction

1. Pre-heat is required when the textile is shrunk a lot at heat pressing.
2. 1st heat press : 150°C for 8~10 seconds
3. Take off the PET carrier on top (cold peel)
4. 2nd heat press : 150°C for 8~10 seconds

** Variation of different surface

Can use the Teflon sheet or mesh fabric to make the unique surface on the logo.

COMPOSITION

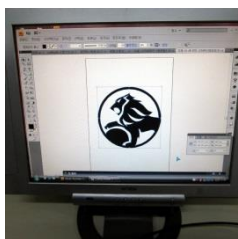
PU Resin	30%
Polyurethane Glue	30%
PET FILM	30%
others	10%

COLOR AVAIABILTY

- GOLD
- SILVER



APPLICATION



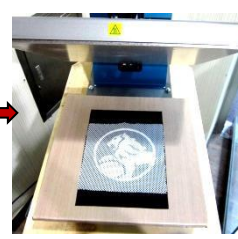
Design



Cut



Weed



Heat Press
(1st step)



Heat Press
(2nd step)

GIO★-LITE

GOLD



SILVER



Textured Metallic surface after the second heat press with a coated Teflon sheet



Unique surface after the second heat press with mesh fabric



CARE INSTRUCTIONS FOR THE FINISHED PRODUCT



➤ **Washing**

- Washer : Standard Household Washing Machine
Temperature : Lower than 30°C
Detergent : Standard Household Detergent
Setting : Colored Clothing without Pre-wash

Maximum washing time on highest temperature not to exceed 12 minutes.
Maximum total washing time not to exceed 50 minutes.

➤ **Bleaching**

Not Recommended

➤ **Ironing**

Do not iron

SPECIFICATION

Standard Width	Roll Length	Q'ty / Carton	Weight / Carton	Volume / Carton
500 MM	100 MTS	100 MTS	13 KGS	0.021 CBM

** Thickness : 70 Micron

GIOLITE LUMIAN Co., LTD

RM408, Woolim E Biz Center #1, 170-5,
Guro-Dong, Guro-Gu, Seoul, KOREA
Tel: +82-2-869-1988(Rep.) Fax: +82-2-869-7711
email: giolite@giolite.com
Website: www.giolite.com